Contracted Interlayer Distance in Graphene/Sapphire Heterostructure

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ABSTRACT

Direct growth of graphene on insulators is expected to yield significant improvements in performance of graphene-based electronic and spintronic devices. In this study, we successfully reveal the atomic arrangement and electronic properties of a coherent heterostructure of single-layer graphene and α -Al₂O₃(0001). The analysis of the atomic arrangement of single-layer graphene on α -Al₂O₃(0001) revealed an apparent contradiction. The in-plane analysis shows that single-layer graphene grows not in a single-crystalline epitaxial manner, but rather in polycrystalline form, with two strongly pronounced preferred orientations. This suggests relatively weak interfacial interactions are operative. However, we demonstrate that unusually strong physical interactions between graphene and α -Al₂O₃(0001) exist, as evidenced by the small separation between the graphene and the α -Al₂O₃(0001) surface. The interfacial interaction is shown to be dominated by the electrostatic forces involved in the graphene π -system and the unsaturated electrons of the topmost O layer of α -Al₂O₃(0001), rather than the van der Waals interactions. Such features causes graphene hole doping and enable the graphene to slide on the α -Al₂O₃(0001) surface with only a small energy barrier despite the strong interfacial interactions.

1 Introduction

Graphene has attracted considerable research attention in recent years for potential applications in nanoelectronics and spintronics due to properties including quantum electronic transport, tunable band gap, and the extremely large charge carrier mobility [1–3]. A method of direct chemical vapor deposition (CVD)

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growth of graphene on insulating substrates [4-8] is of particular importance for electronic and spintronic device applications for the following reasons. The first is to enable us to prepare large-scale graphene films across an entire substrate. This is in contrast to the conventional micromechanical exfoliation method [9], by which graphene is synthesized only in the form of small flakes. The second is to enable us to avoid the graphene transfer process, in contrast to CVD graphene grown on metal substrates. The introduction of defects, impurities, and cracks into graphene, which occurs during the transfer process, leads to significant degradation of charge and spin transport properties of devices, even though high-quality [10] and highly uniform [11] graphene can be obtained using CVD growth on metal substrates. The direct growth of graphene on insulators might solve this problem. Electronic characterization of graphene-insulator heterostructures has revealed that unintentional carrier doping can occur in graphene via the interface with the insulating substrates [12, 13]. Theoretical calculations have predicted the formation of a charge-transfer complex at the single-layer graphene (SLG)/rutile $TiO_2(110)$ interface associated with the large difference of the work functions between graphene and titania [13]. Elucidation of the interfacial atomic structures is important for understanding the nature of the interface interactions and the resulting electronic properties, as well as for tailoring the charge transport properties.

In this study, we used normal-incidence X-ray standing wave (NIXSW) spectroscopy [14] to investigate the atomic structure of the graphene/insulator interface. This spectroscopy allows us to determine the elementspecific vertical distances of the constituent atoms near the interface relative to the X-ray scattering plane in the substrate. The vertical distances are a useful criterion to evaluate of the degree of the interfacial interactions, which could provide critical information to gain insight into the structures and properties of the interface. Analysis of the contrasted standing wave (SW) profiles [15] obtained from the SLG/c-plane sapphire (α -Al₂O₃(0001)) substrate prepared by the direct CVD growth, shows the remarkably small vertical distance between SLG and α -Al₂O₃(0001) at the interface, suggesting the existence of stronger interfacial interactions than van der Waals interactions. Ab initio theoretical calculations further demonstrate that the interfacial interactions are electrostatic in nature, which leads to *p*-type doping of SLG, which is consistent with the results of Raman spectroscopy and X-ray photoelectron spectroscopy (XPS). This interaction enables the SLG to slide on the α -Al₂O₃(0001) surface, possibly giving rise to a honeycomb-like network of wrinkles, as observed by atomic force microscopy (AFM).

2 Experimental and calculation method

The graphene was grown on an α -Al₂O₃(0001) substrate in a quartz tube furnace with a base pressure of $2 \times$ 10^{-6} Pa. The α -Al₂O₃(0001) substrates were annealed at 1,173 K for 60 min in open air to prepare an atomically flat surface. Immediately prior to deposition, the substrates were introduced into the vacuum furnace and then heated to 873 K in vacuum for degassing. Subsequently, the SLG was grown by exposing the sapphire surface to methanol vapor at a pressure of 350 Pa for 120 min at the substrate temperature of 1,273 K. Following growth, the SLG was characterized using a micro-Raman spectrometry. The Raman spectra from the laser spot (which was less than 1 µm in diameter) on the sample were collected with an excitation wavelength of 488 nm in back-scattering geometry. The surface morphology and in-plane atomic structure of the graphene were analyzed via AFM and reflection high-energy electron diffraction (RHEED). XPS and NIXSW spectroscopic analyses were carried out at the BL-27A station of the Photon Factory in the High Energy Accelerator Research Organization (KEK-PF). The measurements were performed with a hemispherical energy analyzer (VSW CLASS-100). The NIXSW profiles were obtained by recording the Al 1s, O 1s, and C 1s photoelectron yields as the incident photon energy was scanned through the Bragg energy. The photon energy scanning causes a yield-modulation of the photoelectrons emitted from the relevant atoms in graphene and α -Al₂O₃(0001), since the phase of the standing wave field relative to the α -Al₂O₃(0001) Bragg planes (i.e., the intensity of the electric field at these atoms) changes with the photon energy. This allows us to determine the atomic arrangement at the SLG/ α -Al₂O₃(0001) interface precisely.

The *ab initio* calculations of the SLG/ α -Al₂O₃(0001) heterostructure were performed using density functional theory (DFT) [16, 17] with the local density approximation (LDA) for the exchange-correlation functional [18] with periodic boundary conditions using the Vienna Ab initio Simulation Package [19–21]. Vanderbilt ultrasoft pseudopotentials (PP) [22] were used along with a plane wave basis set, with an energy cutoff of 396 eV. To calculate the equilibrium atomic structures, the Brillouin zone was sampled according to the Monkhorst-Pack scheme [23], which was used with an $8 \times 8 \times 1$ mesh of *k*-space points (and $8 \times 8 \times 3$ in the test bulk case given below). To avoid spurious interactions between neighboring structures in a tetragonal supercell, a vacuum layer of 10 Å was included in the non-periodic direction. Structural relaxation was performed until the forces acting on each atom become less than 0.05 eV/Å. The α -Al₂O₃(0001) substrate was simulated as a 18-Å thick slab with an oxygen-terminated upper surface taking into account of the NIXSW results (see below). The hexagonal graphene unit cell was multiplied by 2×2 (giving a total of 8 carbon atoms) to coincide with the substrate unit cell.

The accuracy of the approach was confirmed by calculation of the corresponding characteristics of bulk sapphire. The structural parameters of the Al₂O₃ system were calculated within error of less than 0.05% (compared with the experimental data taken from Ref. [24]; i.e., $a_{calc} = 4.7623$ Å and $a_{exp} = 4.7602(4)$ Å, $c_{calc} = 12.9906$ Å and $c_{exp} = 12.9933$ Å). This comparison between experimentally measured XPS spectra and the distribution of the partial density of states [25] demonstrates good accuracy of the simulated electronic properties. The calculated band gap of the material was $E_{calc} = 6.1$ eV compared with a measured value of $E_{exp} = 7.5-9.5$ eV [26–28]; however, this does not impact the results of our study.

3 Results and discussion

Figures 1(a) and 1(b) show a set of Raman spectra of SLG in the SLG/ α -Al₂O₃(0001) heterostructure. The two peaks that appear around 1,600 cm⁻¹ and 2,700 cm⁻¹ are characteristic of the graphitic structure; i.e., the so-called G and 2D peaks, respectively. The Raman



Figure 1 Raman spectra for the (a) D, G and (c) 2D bands of SLG/α -Al₂O₃(001). (c) Plot of Pos(2D)vs. Pos(G). The data-points were measured at randomly selected areas on the SLG/α -Al₂O₃(0001) sample and on SLG/SiO_2 [30] obtained by micromechanical exfoliation. The symbols **•**(black) and **•**(red) denote the experimental data obtained from Raman spectra of SLG/SiO_2 and SLG/α -Al₂O₃(0001), respectively. The yellow line is plotted assuming linear extrapolation from the data points shown by the black squares.

spectra collected at different positions on the sample typically show the single component of the 2D peak as in the figure. This indicates that the whole surface of the α -Al₂O₃(0001) substrate was covered uniformly with the SLG [29]. The spectra also show the disorderrelated peaks at around 1,360 cm⁻¹ and 2,950 cm⁻¹; i.e., the so-called D peak and D + G peaks. Figure 1(c) shows a plot of the positions of G and 2D peaks (Pos(G) and Pos(2D)) collected from the randomly selected areas on the SLG/ α -Al₂O₃(0001) and on the SLG flakes on a SiO₂/Si substrate (SLG/SiO₂) prepared by micromechanical exfoliation for comparison. Pos(G) and Pos(2D) were distributed in the range 1,600-1,612 cm⁻¹ and 2,706-2,721 cm⁻¹, respectively, in the SLG/ α -Al₂O₃(0001) (red circles), and are in the ranges of 1,582-1,593 and 2,687-2,703 cm⁻¹, respectively, in the SLG/SiO₂ (black squares). The distribution of Pos(2D) and Pos(G) exhibited a linear relationship for SLG/ SiO₂, which is attributed to the carrier (i.e., hole) concentration due to the unintentional doping from the substrate [30, 31].

The larger wavenumbers for Pos(G) and Pos(2D) in the SLG/ α -Al₂O₃(0001) exhibited anapproximately linear relationship, which is similar to the SLG/SiO₂ interface, but the deviation from the extrapolated linear fit suggestsa higher hole concentration. There are two factors that may influence the locations of the peaks in addition to doping. The first is the introduction of defects, such as grain boundaries [32-34], and another is chemical interactions with the substrate [35]. It has been reported that the appearance of a new peak (D' peak) at around 1,620 cm⁻¹ results in an upward shift of the G peak in nanocrystalline graphitic structures [33], whereas no obvious upward shift has been reported for the 2D peak in nanocrystalline graphene. The second is that it has been reported that chemical interactions at the interfaces lead to considerable deviation of Pos(2D) and Pos(G) from the linear relationship for SLG/SiO₂ [35]. This second effect, however, can be ruled out based on the NIXSW results (see below). It is clear that a higher hole concentration and greater defect density in SLG are responsible for the higher Pos(G) and Pos(2D) in the SLG/ α -Al₂O₃(0001), which follows form considering the appearance of the intense D and D + G peaks.

Figure 2(a) shows RHEED patterns before and after the SLG growth on the α -Al₂O₃(0001) substrate. The directions of the incident electron beam were parallel to the $[10\overline{1}0]$ (i and iii) and $[11\overline{2}0]$ (ii and iv) azimuths of the α -Al₂O₃(0001) substrate, respectively. Following the SLG growth, two sets of streaks appear in the RHEED pattern (see the arrows in Fig. 2(a) (iii) and (iv)). These streaks are attributed to the [1010] and $(11\overline{2}0)$ reflection from SLG, which are equivalent to the corresponding reflections of the three dimensional graphitic structure, because the distance between the neighboring carbon atoms calculated from the spacing of the streak was 1.40 Å, which is consistent with the reported value for graphene obtained by micromechanical exfoliation (1.42 Å) [36]. Figure 2(b) shows an intensity profile along the lines (see Fig. 2(a)) parallel to the shadow edge for the two incident directions of $[10\overline{1}0]$ and $[11\overline{2}0]$ of α -Al₂O₃(0001). By comparing the line profiles taken before and after the SLG growth, the component from the SLG can be clearly distinguished from the component of the



Figure 2 (a) RHEED patterns (i, ii) from α -Al₂O₃(0001) substrate, and (iii, iv) from SLG/ α -Al₂O₃(0001). The electrons were incident parallel to the [1010] (left column) and [1120] (right column), respectively. (b) An intensity profile along the dotted lines parallel to the shadow edge for the two incident directions of [1010] and [1120] of α -Al₂O₃(0001). (c) Streak intensities of [1010] and [1120] reflections as a function of the azimuthal angle with respect to the [1010] direction of α -Al₂O₃(0001).

 α -Al₂O₃(0001). The streak spacing due to SLG was constant irrespective of the incident direction, as shown by the solid lines for the $(10\overline{10})$ and $(11\overline{20})$ streaks at the two azimuths. A clear change was observed in the streak intensity depending on the incident direction. In Fig. 2(c), the $(10\overline{1}0)$ and $(11\overline{2}0)$ streak intensities, which were obtained by subtracting a smoothed background from the line profiles, are shown plotted as a function of the azimuth angle with respect to the [1010] direction of α -Al₂O₃(0001). Both the (1010) and (1120) streaks show the maximum intensity at the angles that coincide with the $[11\overline{2}0]$ and [1010] azimuth of α -Al₂O₃(0001). This indicates that SLG is preferably grown with the epitaxial orientations of $[10\overline{1}0]_{SLG}/[11\overline{2}0]_{\alpha-Al_2O_3(0001)}$, and $[10\overline{1}]_{\alpha-Al_2O_3(0001)}$ $0]_{SLG}/[1010]_{\alpha-Al_2O_3(0001)}$.

Figure 3(a) shows an AFM image of SLG/ α -Al₂O₃(0001). One can see a honeycomb-like network of wrinkles with mesh sizes of several 100 nm. The height of each wrinkle was less than 0.4 nm, as shown in Fig. 3(b), which is considerably lower than that of graphene/metal heterostructures [37]. It has been



Figure 3 (a) An AFM image of SLG/α -Al₂O₃(0001) and (b) the line profile along the white dotted line in (a). (c) Histogram (the numbers of intersection points) obtained from the AFM analysis, showing the angles of the intersection points of the wrinkles on SLG. The data are from Fig. 3(a).

reported that, with graphene/metal heterostructures, wrinkles are formed due to the difference of the thermal expansion coefficients between graphene and the metal substrate and/or due to the surface roughness of the metal substrate [37]. Note that the angles at the intersections of the wrinkles had a narrow distribution centered at 120°, as shown in Fig. 3(c), which implies long-range stress relaxation in SLG accompanied by wrinkle formation.

Figures 4(a), 4(b), and 4(c) show the standing wave (SW) profiles for the Al, O, and C atomic layers in the SLG/α -Al₂O₃(0001) heterostructure. The Bragg energy was determined as 2,938.5 eV. This energy corresponds to the Bragg diffraction condition from the one sixth of the *c*-axis of α -Al₂O₃ with a lattice spacing of *d* = 2.17 Å. The SW profile is described by $I(E)/I_0 = 1 + R(E) +$ $2F[R(E)]^{1/2} \cdot \cos[2\pi d_H - \delta(E)]$, where *E* is the photon energy, R(E) is the reflectivity of the substrate, $\delta(E)$ is the energy-dependent phase modulation caused by the X-ray standing wave, F is the structure factor, and $d_{\rm H}$ is the coherent position of the atoms measured from the X-ray scattering plane [14]. The red solid lines in the figures are the best fits to this equation for the respective profiles. These fits give $d_{\rm H} = -0.1$, $d_{\rm H} = 0.5$ and $d_{\rm H}$ = 1.7 for Al, O and C, respectively. Thus, the vertical distances of the Al, O and C atoms above the scattering plane, which are obtained by multiplying



Figure 4 (left panels) NIXSW profiles from the (a) Al 1*s*, (b) O 1*s* and (c) C 1*s* core level emission. The calculated intensity profiles (solid lines) are also included in the figure. (right panels) XPS spectra for the (d) Al 1*s*, (e) O 1*s* and (f) C 1*s* core level regions taken using 3,000 eV photons. The inset in (f) shows the C 1s shake-up spectrum corresponding to the higher binding energy side of the main C 1*s* peak, where the horizontal axis represents the relative energy with respect to the main peak position.

 $d_{\rm H}$ by d, were calculated to be -0.2, 1.1, and 3.7 Å, respectively.

Table 1 lists a summary of these data with the DFT calculation results (see below). Two possible arrangements of the Al and O atomic layers in the interfacial region can be considered in accordance with these values, which are the structures corresponding to the oxygen or aluminum termination on the surface of α -Al₂O₃(0001). We estimate that the former and latter arrangements have the vertical distances of 2.6 Å and 3.9 Å between SLG and the topmost O and Al layer of α -Al₂O₃(0001), respectively. The latter possibility, however, can be eliminated since the distance is much larger than the interlayer distance of graphite (3.356 Å) [38] and the vertical distance between SLG-Ir(111) (3.38 Å) [39] is expected for weak interfacial interactions due to van der Waals forces. The SLG- α -Al₂O₃(0001) distance (2.6 Å) is larger than the SLG–Ni(111) distance (2.15 Å) [40] with covalent interactions; however, is much smaller than the separations with van der Waals interactions.

Figures 4(d), 4(e), and 4(f) show the Al 1s, O 1s, and C 1s XPS spectra of the SLG/ α -Al₂O₃(0001) heterostructure, respectively. The C 1s shake-up spectrum is also shown in the inset of Fig. 4(f). The binding energies of the Al 1s and O 1s core levels associated with the α -Al₂O₃(0001) substrate were almost identical to the previously reported values for sapphire [41]. In contrast, the C 1s binding energy of SLG (283.1 eV) was shifted to the lower energies by –1.3 eV compared with that of graphite (284.4 eV [42]). The C 1s binding energy of SLG has been reported to show a considerable dependence on the substrate; i.e., 285.1 eV for SLG/ Ni(111) [43], 284.0 eV for SLG/Pt(111) [44] and 284.2 eV for SLG/Ir(111) [45]; however, the energy shifts from that in graphite are much smaller than 1 eV. In the C 1s shake-up spectrum, a single peak is seen at around -5 eV (indicated by arrow in the inset of Fig. 4(f)). This peak is attributed to the π -plasmon excitation of the graphitic structure [46] and carbide formation can be ruled out. Therefore, we may conclude that the unusually large negative C 1s binding energy shift observed in this study is due to nonchemical interactions between SLG and sapphire. From the above discussion on the Pos(2D) vsPos(G) relationship in the Raman spectra (see Fig. 1(c)) and on the C 1s binding energy shift in XPS, it is clear that SLG on the sapphire surface is *p*-doped and chemical interactions are not dominant at the SLG/ α -Al₂O₃(0001) interface.

The DFT calculations provide additional insight into the atomic and electronic structure of the SLG/ α -Al₂O₃(0001) interface and the nature of the strong interfacial interactions. In the calculations, the top and bottom surfaces of the sapphire slab were assumed to be terminated by O atoms, considering the atomic arrangements elucidated by NIXSW spectra. Taking account of the RHEED measurements shown in Fig. 2, two atomic arrangements of SLG on α -Al₂O₃(0001) were adopted for the calculations: $[1010]_{SLG}/[1120]_{\alpha-Al_2O_3(0001)}$ and $[1010]_{\text{SLG}}/[1010]_{\alpha-\text{Al}_2O_3(0001)}$. The distance between the neighboring carbon atoms was altered to match the lattice of α -Al₂O₃(0001) substrate. In the first atomic rearrangement, the C–C distance was 1.38 Å, whereas in the second it was 1.51 Å. This approach is justified by a report [47] of a model with strained graphene lattice, which reproduced qualitatively the

Table 1	Vertical distances	of the atomic	layers of the	constituent	elements	above the X-	-ray scattering	g plane (for	the NIXSW	(results)
and above	e the first Al layer	(for the DFT	results) in the	e SLG/α-Al ₂	$_{2}O_{3}(0001)$	interfacial r	region, and th	e vertical di	stances bet	ween the
SLG film	and the α -Al ₂ O ₃ (0	0001) surface e	stimated from	n the NIXSW	spectros	copy and DF	T calculation:	s, respectivel	ly	

	NIXSW	DFT			
	Interfacial region; vertical distance from scattering plane (Å)	Interfacial region; vertical distance from first Al layer (Å)			
		$[10\overline{1}0]_{SLG}/\!/[11\overline{2}0]_{\alpha\text{-Al}_{2}O_{3}(0001)}$	$[10\bar{1}0]_{SLG}^{}/\!/[10\bar{1}0]_{\alpha\text{-Al}_{2}O_{3}(0001)}$		
Al	-0.2	0	0		
0	1.1	1.2	1.1		
С	3.7	4.1	3.8		
SLG/α - $Al_2O_3(0001)$	2.6	2.9	2.7		

main features of the surface electronic structure.

Figures 5 (a) and 5(b) show the calculated atomic structure of SLG/ α -Al₂O₃(0001). The calculations give the vertical distance of 2.9 Å for $[10\overline{1}0]_{\text{SLG}}/[11\overline{2}0]_{\alpha$ -Al₂O₃(0001) (Fig. 5(a)) and 2.7 Å for $[10\overline{1}0]_{\text{SLG}}/[10\overline{1}0]_{\alpha$ -Al₂O₃(0001) (Fig. 5(b)) between SLG and the topmost O layer of α -Al₂O₃(0001), which is consistent with the experimentally measured value of 2.6 Å.

The vertical distance between SLG and the first Al layer were found to be 4.1 Å and 3.8 Å and that between the topmost O layer and the first Al layer was found to be 1.2 Å and 1.1 Å for the two atomic arrangements, respectively. These are consistent with the experimentally measured values of 3.9 Å and 1.3 Å, respectively (see Table 1). Note that the interactions with SLG lead to a slight decrease in the vertical distance between the topmost O layer and the first Al layer from 1.23 Å to 1.1–1.2 Å, which suggests that

relaxation of the interfacial structure has occurred.

Calculations of the charge density in the SLG/ α -Al₂O₃(0001) system are shown in Figs. 5(c) and 5(e), which allow us to gain insight into the nature of the interfacial interactions. Figures 5(d) and 5(f) show the difference in the charge density between the SLG/ α -Al₂O₃(0001) heterostructure and the freestanding sapphire and freestanding SLG; these data show that the interactions between the SLG and sapphire are physical in nature, and originate from the electrostatic interactions between graphene and the topmost O atoms of α -Al₂O₃(0001). The electrostatic interactions between SLG and α -Al₂O₃(0001) for both arrangements can be understood form Fig. 6(a), which shows the partial densities of states of SLG and sapphire in SLG/ α -Al₂O₃(0001) compared with those of the freestanding SLG and sapphire slabs. In SLG/ α -Al₂O₃(0001), the Dirac point of graphene is shifted to 1.1-1.3 eV



Figure 5 (a,b) Atomic structure, (c,e) spatial charge density distribution, and (d,f) the difference in the spatial charge density distribution between the SLG/ α -Al₂O₃(0001) system and the free-standing SLG and sapphire slabs for SLG/ α -Al₂O₃(0001) for $[10\overline{10}]_{SLG}/[11\overline{20}]_{a-Al_2O_3(0001)}$, and $[10\overline{10}]_{SLG}/[10\overline{10}]_{a-Al_2O_3(0001)}$ arrangements. C, O, and Al atoms are marked by dark green, red, and pink, respectively. In (a) and (b) the experimental data are shown in parentheses. In (d) and (f), the loss and the gain of the charge are shown by the yellowish and bluish colors, respectively.



Figure 6 (a) Partial density of states of p_z orbitals of graphene (pink), the first Al layer (green) and the topmost O layer, which is decomposed into p_{xy} and p_z orbitals (red and purple, respectively), for SLG/ α -Al₂O₃(0001) (solid lines) and freestanding α -Al₂O₃(0001) (dotted lines). The two insets show the partial density of states of p_z orbitals of graphene in SLG/ α -Al₂O₃(0001) (pink solid line) and in the free-standing SLG (pink dotted line). The calculated results shown in the left and right panels reflect the atomic arrangements of $[10\overline{10}]_{SLG}/[11\overline{20}]_{\alpha-Al_2O_3(0001)}$ and $[10\overline{10}]_{SLG}/[10\overline{10}]_{\alpha-Al_2O_3(0001)}$, respectively. (b) Potential energy surface for SLG migration on α -Al₂O₃(0001). The arrows represent $[10\overline{10}]$ and $[11\overline{20}]$ directions. The two-dimensional changes in the energy are shown via color-index.

relative to the freestanding case (see the insets of Fig. 6(a)). This result is consistent with *p*-type doping of the graphene structure due to the interaction with the substrate. The magnitude of the shift is comparable with that reported for graphene on oxygenterminated SiO_2 (i.e., 1 eV) [12].

The distortion of carbon p_z orbitals in the region of -1 eV, where the surface oxygen p_z orbitals are located, indicates the presence of strong electrostatic interactions between SLG and α -Al₂O₃(0001), which are attributed mainly to coupling between the graphene π system and the unsaturated p_z electrons of the topmost O layer. The adhesion energy of SLG on α -Al₂O₃(0001) was estimated to be 0.11 and 0.13 eV/carbon for $[10\overline{10}]_{\text{SLG}}/[10\overline{10}]_{\alpha$ -Al₂O₃(0001) and $[10\overline{10}]_{\text{SLG}}/[11\overline{20}]_{\alpha$ -Al₂O₃(0001)

respectively. These energies are comparable to those reported for SLG on metals, i.e., 0.16–0.18 eV/carbon for Co [48, 49], 0.12–0.13 eV/carbon for Ni [48–51], and 0.14 eV/carbon for Ru [51].

The calculations of the adhesion energy depend on the lateral position of the SLG on α -Al₂O₃(0001), and allow the construction of a potential energy surface, as shown in Fig. 6(b). This provides information about SLG migration on α -Al₂O₃(0001), including an energy barrier for migration. The electrostatic nature of the interfacial interactions associated with the relatively uniform π system of graphene without the influence of chemical bonding leads to a small migration barrier of around 0.03 eV from the energetically favorable state (see Fig. 5(a)), as shown in Fig. 6(b).

The small migration barrier for SLG/ α -Al₂O₃(0001) allows the SLG to "slide" on the surface, despite the strong interfacial interactions, as indicated by the small vertical distance between SLG and α -Al₂O₃(0001). It has been demonstrated that the atomic arrangement of SLG on α -Al₂O₃(0001) is strongly dependent on the growth temperature [4, 5, 8]. Fanton et al. pointed out that 1,550 °C is required for van der Waals epitaxy [5]. Hwang et al. have demonstrated that a single dominant SLG crystal can be obtained via a two-step growth process, which consists of a low-temperature nucleation at 1,250–1,350 °C followed by growth at higher temperature of 1,450–1,650 °C [8]. In this work, although single-crystalline epitaxial growth was not realized in SLG/ α -Al₂O₃(0001), two preferred orientations were clearly observed even at the lower growth temperature of 1,000 °C. This is attributed to the growth mechanism of SLG on α -Al₂O₃(0001), which is affected by the interfacial interactions. This might also enable relaxation of the thermal stressesover a large area, which results in the honeycomb-like network of wrinkles, possibly during the cooling of the sample following CVD growth. For comparison, the migration barrier of SLG has been reported to be as large as 0.08 eV for SLG/ Ni(111), where the SLG exhibits epitaxial growth on the Ni(111) surface [11] and gives rise to much larger and more irregularly distributed wrinkles [37], which is in contrast to the SLG/ α -Al₂O₃(0001) system.

4 Conclusion

The atomic structure and electronic properties of SLG directly grown on α -Al₂O₃(0001) have been investigated experimentally and theoretically. The analysis of the in-plane atomic arrangement of SLG on α -Al₂O₃(0001) shows that SLG grows with two distinct preferred orientations, i.e., $[10\overline{10}]_{SLG}/[[11\overline{20}]_{\alpha-Al_2O_3(0001)}$ and $[10\overline{10}]_{SLG}/[[10\overline{10}]_{\alpha-Al_2O_3(0001)}$ in the polycrystalline grains. The graphene atomic planes face the oxygen atoms, which constitute the topmost layer of α -Al₂O₃(0001) at the interface. The vertical distance between the graphene layer and the α -Al₂O₃(0001) was found to be 2.6 Å, which is considerably smaller than that expected for van der Waals interactions, and indicates that the system exhibits strong interfacial interactions.

The electronic properties, measured via micro-Raman spectroscopy and XPS, also support the above strong interactions due to the evidence for *p*-type doping in SLG. The DFT calculations were able to reproduce the experimental results accurately, and provide evidence for the electrostatic interactions between the graphene π system and the unsaturated p_z electrons of the topmost O layer, whichleads strong interfacial interactions at the SLG/ α -Al₂O₃(0001) interface. The small migration barrier originating from the electrostatic interactions may give rise to the appearance of two atomic arrangements, and a honeycomb-like network of wrinkles in the SLG film at the macroscopic scale through easy sliding of SLG.

This work provides an important basis for a comprehensive understanding of the growth mechanism of graphene on sapphire substrates, as well as precise control of the electrical properties of graphene, which is required to manufacture high performance electronic and spintronic devices.

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